



March 9, 2017

West Virginia Department of Environmental Protection  
Division of Air Quality  
601 57<sup>th</sup> Street, S.E.  
Charleston, WV 25304

Attention: Beverly, D. McKeone

RE: Permit Applicability Determination (PDF)  
Crab Orchard CO-4 Compressor (ID No. 081-00202)  
Lake Stevens Road, Raleigh Co., West Virginia


Dear Ms. McKeone:

On behalf of ARP Mountaineer Production LLC (Atlas), you will find the enclosed Permit Applicability Determination for a planned "in-kind" engine swap on the screw compressor at the referenced site. Atlas intends to swap the existing 400-hp Waukesha F18-GL engine for another 400-hp Waukesha F18-GL engine that is in better operating condition.

Other than the engine replacement, there are no substantive facility changes. The process description and the Potential to Emit (PTE) for the facility do not change. The attached PDF is submitted so the DAQ can evaluate the changes and affirm that the facility air emissions will remain below the threshold for requiring an operating permit.

Thank you for your review of this determination. Please contact me at (724) 662-0300, x109 or [dbyers@atlasenergy.com](mailto:dbyers@atlasenergy.com) if you have questions or comments. You may also contact Mr. Rocky Stilwell, our Senior EHS Specialist in the Cedar Bluffs, VA office at (276) 963-2979, x241.

Sincerely,

A handwritten signature in black ink, appearing to read "Douglas S. Byers".

Douglas S. Byers  
Manager, Environmental & Regulatory Affairs

Enclosures



WEST VIRGINIA  
DEPARTMENT OF ENVIRONMENTAL PROTECTION  
DIVISION OF AIR QUALITY  
601 57<sup>th</sup> Street, SE  
Charleston, WV 25304  
Phone: (304) 926-0475  
www.dep.wv.gov/daq

**PERMIT DETERMINATION FORM  
(PDF)**

FOR AGENCY USE ONLY: PLANT I.D. # \_\_\_\_\_

PDF # \_\_\_\_\_ PERMIT WRITER: \_\_\_\_\_

1. NAME OF APPLICANT (AS REGISTERED WITH THE WV SECRETARY OF STATE'S OFFICE):

ARP MOUNTAINEER PRODUCTION, LLC

2. NAME OF FACILITY (IF DIFFERENT FROM ABOVE):

CO-4 Compressor Site

3. NORTH AMERICAN INDUSTRY  
CLASSIFICATION SYSTEM (NAICS)  
CODE:

2 1 1 1 1 1

4A. MAILING ADDRESS: Atlas Energy

101 McQuiston Drive Jackson Center, PA 16133

4B. PHYSICAL ADDRESS:

101 McQuiston Drive Jackson Center, PA 16133

5A. DIRECTIONS TO FACILITY (PLEASE PROVIDE MAP AS ATTACHMENT A):

Rt 64 north out of Beckley to West on  
Rt 3 (Harper Rd). Go about 7 miles then turn north onto Dinges-Stephens Branch Rd. Go 1/2 mile to Lake Stephens Rd on right.

5B. NEAREST ROAD:

3/28 or Lake Stephens Rd

5C. NEAREST CITY OR TOWN:

Beckley

5D. COUNTY:

Raleigh

5E. UTM NORTHING (KM):

4181074.00

5F. UTM EASTING (KM):

473869.00

5G. UTM ZONE:

Zone 17

6A. INDIVIDUAL TO CONTACT IF MORE INFORMATION IS REQUIRED:

Doug Byers

6B. TITLE:

Manger, Environmental & Regulatory Affairs

6C. TELEPHONE:

724-662-0300 x 109

6D. FAX:

6E. E-MAIL:

dbyers@atlasenergy.com

7A. DAQ PLANT I.D. NO. (FOR AN EXISTING FACILITY ONLY):

081 - 00202

7B. PLEASE LIST ALL CURRENT 45CSR13, 45CSR14, 45CSR19  
AND/OR TITLE V (45CSR30) PERMIT NUMBERS ASSOCIATED  
WITH THIS PROCESS (FOR AN EXISTING FACILITY ONLY):

7C. IS THIS PDF BEING SUBMITTED AS THE RESULT OF AN ENFORCEMENT ACTION? IF YES, PLEASE LIST: No

8A. TYPE OF EMISSION SOURCE (CHECK ONE):

☐ NEW SOURCE

☒ ADMINISTRATIVE UPDATE

☐ MODIFICATION

☐ OTHER (PLEASE EXPLAIN IN 11B)

8B. IF ADMINISTRATIVE UPDATE, DOES DAQ HAVE THE  
APPLICANT'S CONSENT TO UPDATE THE EXISTING  
PERMIT WITH THE INFORMATION CONTAINED HEREIN?

☒ YES

☐ NO

9. IS DEMOLITION OR PHYSICAL RENOVATION AT AN EXISTING FACILITY INVOLVED? | YES ☐ NO ☒

10A. DATE OF ANTICIPATED INSTALLATION OR CHANGE:

03 / 15 / 2017.

10B. DATE OF ANTICIPATED START-UP:

March / 15 / 2017.

11A. PLEASE PROVIDE A DETAILED PROCESS FLOW DIAGRAM SHOWING EACH PROPOSED OR MODIFIED PROCESS EMISSION POINT AS ATTACHMENT B.

11B. PLEASE PROVIDE A DETAILED PROCESS DESCRIPTION AS ATTACHMENT C.

12. PLEASE PROVIDE MATERIAL SAFETY DATA SHEETS (MSDS) FOR ALL MATERIALS PROCESSED, USED OR PRODUCED AS ATTACHMENT D. FOR CHEMICAL PROCESSES, PLEASE PROVIDE A MSDS FOR EACH COMPOUND EMITTED TO AIR.

**13A. REGULATED AIR POLLUTANT EMISSIONS:**

⇒ **FOR A NEW FACILITY**, PLEASE PROVIDE PLANT WIDE EMISSIONS BASED ON THE POTENTIAL TO EMIT (PTE) FOR THE FOLLOWING AIR POLLUTANTS INCLUDING ALL PROCESSES.

⇒ **FOR AN EXISTING FACILITY**, PLEASE PROVIDE THE PROPOSED CHANGE IN EMISSIONS BASED ON THE PTE OF ALL PROCESS CHANGES FOR THE FOLLOWING AIR POLLUTANTS.

*PTE FOR A GIVEN POLLUTANT IS TYPICALLY BEFORE AIR POLLUTION CONTROL DEVICES AND IS COLLECTED BASED ON THE MAXIMUM DESIGN CAPACITY OF PROCESS EQUIPMENT.*

POLLUTANT	HOURLY PTE (LB/HR)	YEARLY PTE (TON/YR) (HOURLY PTE MULTIPLIED BY 8760 HR/YR) DIVIDED BY 2000 LB/TON
PM	0.028	0.12
PM <sub>10</sub>	0.0002	0.001
VOCs	0.24	1.04
CO	1.15	5.0
NO <sub>x</sub>	1.76	7.7
SO <sub>2</sub>	0.0017	0.007
Pb	negligible	negligible
HAPs (AGGREGATE AMOUNT)	0.15	0.66
TAPs (INDIVIDUALLY)*	NA	NA
OTHER (INDIVIDUALLY)*	0.15 as HCHO	0.66 as HCHO

\* ATTACH ADDITIONAL PAGES AS NEEDED

**13B. PLEASE PROVIDE ALL SUPPORTING CALCULATIONS AS ATTACHMENT E.**

*CALCULATE AN HOURLY AND YEARLY PTE OF EACH PROCESS EMISSION POINT (SHOWN IN YOUR DETAILED PROCESS FLOW DIAGRAM) FOR ALL AIR POLLUTANTS LISTED ABOVE INCLUDING INDIVIDUAL HAP'S (LISTED IN SECTION 112[b] OF THE 1990 CAAA), TAP'S (LISTED IN 45CSR27), AND OTHER AIR POLLUTANTS (E.G. POLLUTANTS LISTED IN TABLE 45-13A OF 45CSR13, MINERAL ACIDS PER 45CSR7, ETC.).*

**14. CERTIFICATION OF DATA**

I, John W Crook (TYPE NAME) ATTEST THAT ALL THE REPRESENTATIONS CONTAINED IN THIS APPLICATION, OR APPENDED HERETO, ARE TRUE, ACCURATE, AND COMPLETE TO THE BEST OF MY KNOWLEDGE BASED ON INFORMATION AND BELIEF AFTER REASONABLE INQUIRY, AND THAT I AM A **RESPONSIBLE OFFICIAL**\*\* (PRESIDENT, VICE PRESIDENT, SECRETARY OR TREASURER, GENERAL PARTNER OR SOLE PROPRIETOR) OF THE APPLICANT.

SIGNATURE OF RESPONSIBLE OFFICIAL: \_\_\_\_\_

TITLE: VP EHS

DATE: 03 / 09 / 2017

\*\*THE DEFINITION OF THE PHRASE '**RESPONSIBLE OFFICIAL**' CAN BE FOUND AT 45CSR13, SECTION 2.23.

**NOTE: PLEASE CHECK ENCLOSED ATTACHMENTS:**

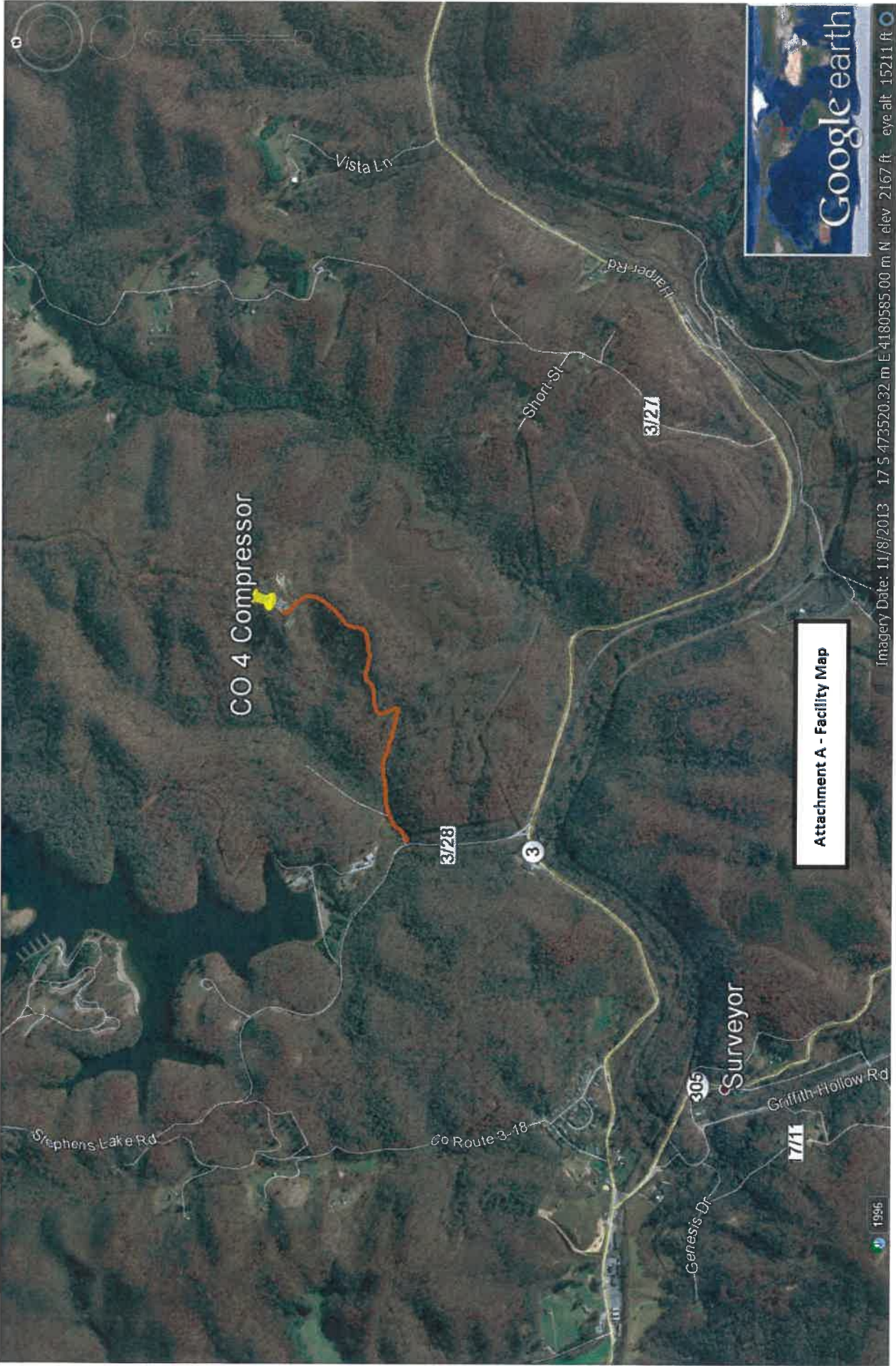
☒ ATTACHMENT A   ☒ ATTACHMENT B   ☒ ATTACHMENT C   ☒ ATTACHMENT D   ☒ ATTACHMENT E

**RECORDS ON ALL CHANGES ARE REQUIRED TO BE KEPT AND MAINTAINED ON-SITE FOR TWO (2) YEARS.**

THE PERMIT DETERMINATION FORM WITH THE INSTRUCTIONS CAN BE FOUND ON DAQ'S PERMITTING SECTION WEB SITE:

[www.dep.wv.gov/daq](http://www.dep.wv.gov/daq)





CO 4 Compressor

3/28

3

3/27

305

Surveyor

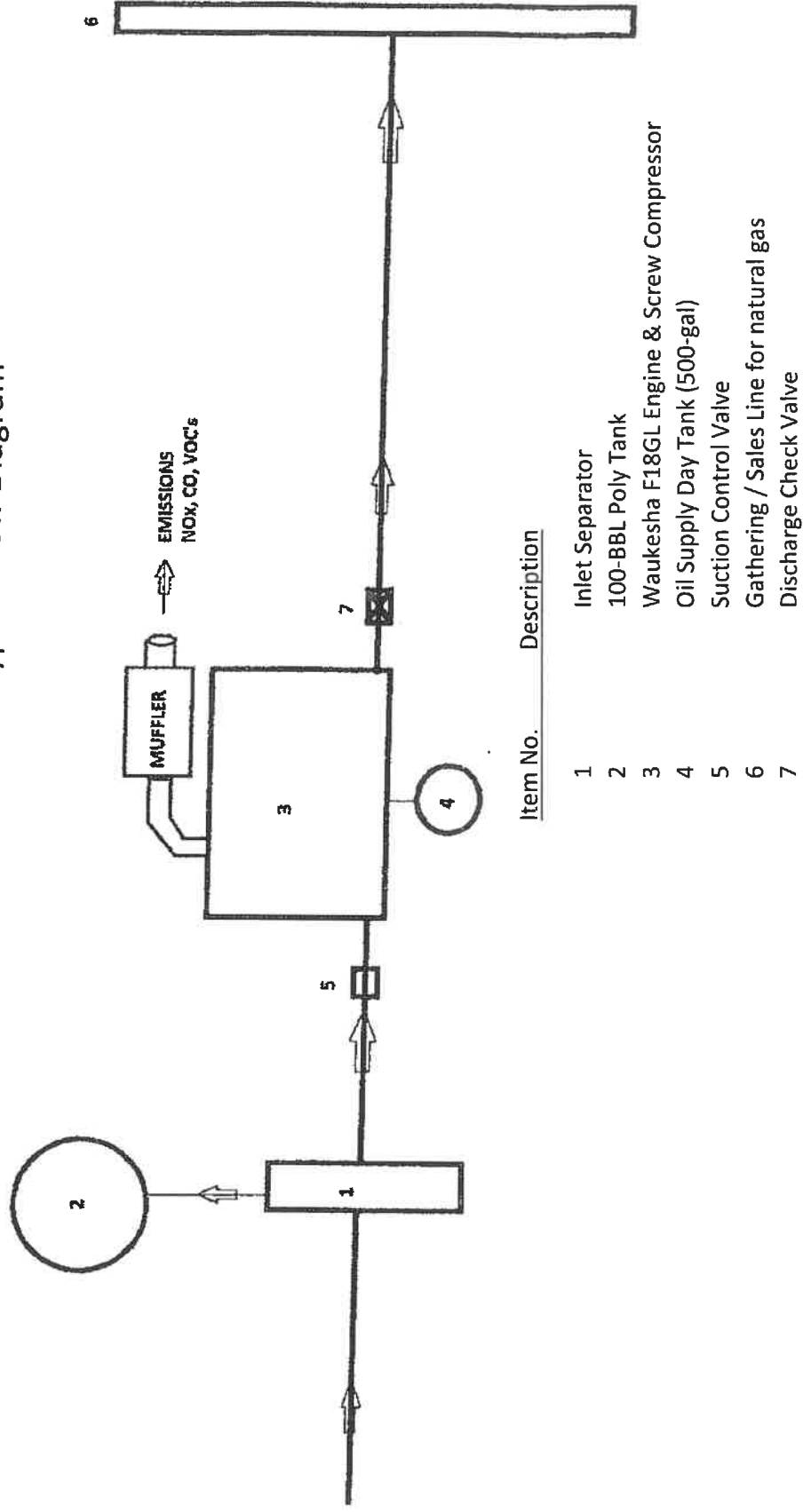
1/1

Attachment A - Facility Map

Google earth

Imagery Date: 11/8/2013 17 5 473520.32 m E 4180585.00 m N elev 2167 ft eye alt 15211 ft

Attachment B – Typical Flow Diagram



## ATTACHMENT C - Detailed Process Description

### Summary:

This Permit Determination is requested for “in-kind” engine replacement on the existing screw compressor at the Crab Orchard CBM facility. Emissions from compressor engine will be the same.

Atlas intends to replace the existing engine:

- A 400-hp Waukesha F-18GL 4-stroke, lean burn engine (serial # C14947/1, mfg. date Feb 2004) with a comparable engine from a spare location:
- A 400-hp Waukesha F-18GL 4-stroke, lean burn engine (serial # C14512/1, mfg. date April 2003).

### Process Details:

Coal bed methane (CBM) natural gas comes from several low-pressure CBM wells and is piped to an outlet or suction field separator, which removes most of the water entrained in the gas stream. The water is discharged from the separator using low-pressure gas to a 100-barrel polyethylene holding tank. The gas is piped to a single screw type compressor, which is driven by a natural gas-fired engine. The compressor from very low pressure (or a vacuum) and compressed up to a pressure of 50-100 pounds per square inch. The gas is cooled between compression stages and fed to a gathering line and eventually to sales for market.

The process and layout of the site equipment is presented on **Attachment B –Flow Diagram**. The site equipment includes an inlet separator, the natural gas engine driven compressor, a divided 500-gal day tank for make-up engine/hydraulic oil, miscellaneous piping and valves, and the 100-barrel dump tank for separated moisture. Safety Data Sheets for the oil products used in the day tank are included in **Attachment D –Safety Data Sheets**.

The compressor engine, which is rated for a maximum of 400 BHP at 1800 RPM, is a 4-stroke lean burn unit producing low levels of NO<sub>x</sub>, CO and VOCs plus trace amounts of other pollutants as shown on the attached manufacturer specification sheet. The expected emissions from the engine stack are shown on **Attachment E – Supporting Emission Calculations**. The emission point to the atmosphere is the engine exhaust stack located inline after the muffler/silencer. The fugitive emissions are expected to be negligible and were not calculated.

# Waukesha\* gas engines VGF\* F18GL

110 - 440 BHP (230 - 530 kWb)



The VGF series of high-speed engines are built with the durability expected from a medium-speed engine. This series of engines is designed for a wide range of stationary, spark-ignited, gaseous fuel applications and has a high power-to-weight ratio operating up to 1800 RPM.

The VGF Series simplifies maintenance procedures. The engine design allows easy access to the oil pump, main bearings and rod bearings—without the need to lower the oil pan. Commonality of parts between VGF models reduces the amount of inventory needed for servicing a fleet. Standard design features, such as independent heads, simplify maintenance work.

## technical data

Cylinders	Inline 6	
Piston displacement	1096 cu. in. (18 L)	
Compression ratio	LCR 8.7:1, HCR 11:1	
Bore & stroke	5.98" x 6.5" (152 x 165 mm)	
Jacket water system capacity	16 gal. (60 L)	
Lube oil capacity	44 gal. (166 L)	
Fuel Pressure Range	25 - 50 psi (1.72 - 3.45 bar)	
Starting system	150 psi max. air/gas 24V DC electric	
Cooling Water Flow at	1500 rpm	1800 rpm
Jacket Water gpm (l/m)	103 (390)	130 (492)
Aux. Water gpm (l/m)	25 (95)	40 (152)

Overall dimensions: 80.5 (2043) x 50 (1264) x 68 (1727)

Weight: 5300 (2400)

Approx. 5300 (2400)

5300 (2400)



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\*Trademark of General Electric Company



# performance data

GE Power & Water's representative assistance

Table 1

	Power bhp (kWb)	400 (300)	335 (250)
	BSFC (LHV) Btu/bhp-hr (kJ/kWh)	7124 (10026)	6920 (9789)
	Fuel Consumption Btu/hr x 1000 (kW)	2850 (836)	2318 (680)
Emissions	NOx g/bhp-hr (mg/Nm <sup>3</sup> @ 5% O <sub>2</sub> )	2.00 (810)	2.4 (982)
	CO g/bhp-hr (mg/Nm <sup>3</sup> @ 5% O <sub>2</sub> )	1.30 (535)	1.4 (563)
	NMHC g/bhp-hr (mg/Nm <sup>3</sup> @ 5% O <sub>2</sub> )	0.27 (108)	0.31 (125)
	THC g/bhp-hr (mg/Nm <sup>3</sup> @ 5% O <sub>2</sub> )	1.7 (683)	2.1 (835)
Heat Balance	Heat to Jacket Water Btu/hr x 1000 (kW)	738 (216)	627 (184)
	Heat to Lube Oil Btu/hr x 1000 (kW)	95 (28)	68 (20)
	Heat to Intercooler Btu/hr x 1000 (kW)	169 (49)	113 (33)
	Heat to Radiation Btu/hr x 1000 (kW)	74 (22)	69 (20)
	Total Exhaust Heat Btu/hr x 1000 (kW)	810 (237)	633 (186)
Intake/Exhaust System	Induction Air Flow scfm (Nm <sup>3</sup> /hr)	860 (1320)	699 (1075)
	Exhaust Flow lb/hr (kg/hr)	3748 (1699)	3048 (1383)
	Exhaust Temperature °F (°C)	836 (447)	807 (430)

All data according to full load and subject to technical development and modification.

Consult your local GE Power & Water's representative for system application assistance. The manufacturer reserves the right to change or modify without notice, the design or equipment specifications as herein set forth without incurring any obligation either with respect to equipment previously sold or in the process of construction except where otherwise specifically guaranteed by the manufacturer.



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GE Power & Water  
1101 West Saint Paul Ave.  
Waukesha, WI 53188-4999  
P: 1.262.547.3311  
F: 1.262.549.2759

Visit us online at:  
[www.ge-waukesha.com](http://www.ge-waukesha.com)

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Attachment D

On-Site Products Safety Data Sheets

Product Name: MOBIL PEGASUS 805  
Revision Date: 07 Feb 2017  
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## SAFETY DATA SHEET

<b>SECTION 1</b>	<b>PRODUCT AND COMPANY IDENTIFICATION</b>
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### PRODUCT

**Product Name:** MOBIL PEGASUS 805  
**Product Description:** Base Oil and Additives  
**Product Code:** 201525106010, 602466-00, 97D936  
**Intended Use:** Natural gas engine oil

### COMPANY IDENTIFICATION

<b>Supplier:</b>	<b>EXXON MOBIL CORPORATION</b> 22777 Springwoods Village Parkway Spring, TX 77253 USA
<b>24 Hour Health Emergency</b>	609-737-4411
<b>Transportation Emergency Phone</b>	800-424-9300 or 703-527-3887 CHEMTREC
<b>Product Technical Information</b>	800-662-4525
<b>MSDS Internet Address</b>	www.exxon.com, www.mobil.com

<b>SECTION 2</b>	<b>HAZARDS IDENTIFICATION</b>
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This material is not hazardous according to regulatory guidelines (see (M)SDS Section 15).

**Other hazard information:**

**HAZARD NOT OTHERWISE CLASSIFIED (HNOC):** None as defined under 29 CFR 1910.1200.

### PHYSICAL / CHEMICAL HAZARDS

No significant hazards.

### HEALTH HAZARDS

High-pressure injection under skin may cause serious damage. Excessive exposure may result in eye, skin, or respiratory irritation.

### ENVIRONMENTAL HAZARDS

No significant hazards.

<b>NFPA Hazard ID:</b>	Health: 0	Flammability: 1	Reactivity: 0
<b>HMIS Hazard ID:</b>	Health: 0	Flammability: 1	Reactivity: 0

**NOTE:** This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary

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from person to person.

### SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

This material is defined as a mixture.

#### Hazardous Substance(s) or Complex Substance(s) required for disclosure

Name	CAS#	Concentration*	GHS Hazard Codes
BENZENE PROPANOIC ACID, 3,5-BIS(1,1-DIMETHYLETHYL)-4-HYDROXY-, C7-9 BRANCHED ALKYL ESTERS	125643-61-0	1 - < 5%	H413
SULFONIC ACIDS, PETROLEUM, CALCIUM SALTS	61789-86-4	0.1 - < 1%	H317

\* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

As per paragraph (i) of 29 CFR 1910.1200, formulation is considered a trade secret and specific chemical identity and exact percentage (concentration) of composition may have been withheld. Specific chemical identity and exact percentage composition will be provided to health professionals, employees, or designated representatives in accordance with applicable provisions of paragraph (i).

### SECTION 4 FIRST AID MEASURES

#### INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

#### SKIN CONTACT

Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

#### EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

#### INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

### SECTION 5 FIRE FIGHTING MEASURES

#### EXTINGUISHING MEDIA

**Appropriate Extinguishing Media:** Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

**Inappropriate Extinguishing Media:** Straight Streams of Water

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## FIRE FIGHTING

**Fire Fighting Instructions:** Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**Hazardous Combustion Products:** Aldehydes, Incomplete combustion products, Oxides of carbon, Smoke, Fume, Sulfur oxides

## FLAMMABILITY PROPERTIES

**Flash Point [Method]:** >245°C (473°F) [ASTM D-92]

**Flammable Limits (Approximate volume % in air):** LEL: 0.9 UEL: 7.0

**Autoignition Temperature:** N/D

## SECTION 6

## ACCIDENTAL RELEASE MEASURES

## NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

## PROTECTIVE MEASURES

Avoid contact with spilled material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders: Respiratory protection: respiratory protection will be necessary only in special cases, e.g., formation of mists. Half-face or full-face respirator with filter(s) for dust/organic vapor or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to hydrocarbons are recommended. Gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

## SPILL MANAGEMENT

**Land Spill:** Stop leak if you can do it without risk. Recover by pumping or with suitable absorbent.

**Water Spill:** Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.



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## ENVIRONMENTAL PRECAUTIONS

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7	HANDLING AND STORAGE
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### HANDLING

Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

**Static Accumulator:** This material is a static accumulator.

### STORAGE

The type of container used to store the material may affect static accumulation and dissipation. Do not store in open or unlabelled containers.

SECTION 8	EXPOSURE CONTROLS / PERSONAL PROTECTION
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**Exposure limits/standards for materials that can be formed when handling this product:** When mists/aerosols can occur the following are recommended: 5 mg/m<sup>3</sup> - ACGIH TLV (inhalable fraction), 5 mg/m<sup>3</sup> - OSHA PEL.

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

No biological limits allocated.

### ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

### PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of

Product Name: MOBIL PEGASUS 805

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respirators to be considered for this material include:

No special requirements under ordinary conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

No protection is ordinarily required under normal conditions of use.

**Eye Protection:** If contact is likely, safety glasses with side shields are recommended.

**Skin and Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

## ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

## SECTION 9

## PHYSICAL AND CHEMICAL PROPERTIES

**Note:** Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

### GENERAL INFORMATION

**Physical State:** Liquid

**Color:** Amber

**Odor:** Characteristic

**Odor Threshold:** N/D

### IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

**Relative Density (at 15 °C):** 0.89

**Flammability (Solid, Gas):** N/A

**Flash Point [Method]:** >245°C (473°F) [ASTM D-92]

**Flammable Limits (Approximate volume % in air):** LEL: 0.9 UEL: 7.0

**Autoignition Temperature:** N/D

**Boiling Point / Range:** > 288°C (550°F)

**Decomposition Temperature:** N/D

**Vapor Density (Air = 1):** > 2 at 101 kPa

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**Vapor Pressure:** < 0.013 kPa (0.1 mm Hg) at 20 °C  
**Evaporation Rate (n-butyl acetate = 1):** N/D  
**pH:** N/A  
**Log Pow (n-Octanol/Water Partition Coefficient):** > 3.5  
**Solubility in Water:** Negligible  
**Viscosity:** 130 cSt (130 mm<sup>2</sup>/sec) at 40 °C | 13.5 cSt (13.5 mm<sup>2</sup>/sec) at 100°C  
**Oxidizing Properties:** See Hazards Identification Section.

## OTHER INFORMATION

**Freezing Point:** N/D  
**Melting Point:** N/A  
**Pour Point:** -12°C (10°F)  
**DMSO Extract (mineral oil only), IP-346:** < 3 %wt

## SECTION 10 STABILITY AND REACTIVITY

**REACTIVITY:** See sub-sections below.

**STABILITY:** Material is stable under normal conditions.

**CONDITIONS TO AVOID:** Excessive heat. High energy sources of ignition.

**MATERIALS TO AVOID:** Strong oxidizers

**HAZARDOUS DECOMPOSITION PRODUCTS:** Material does not decompose at ambient temperatures.

**POSSIBILITY OF HAZARDOUS REACTIONS:** Hazardous polymerization will not occur.

## SECTION 11 TOXICOLOGICAL INFORMATION

### INFORMATION ON TOXICOLOGICAL EFFECTS

Hazard Class	Conclusion / Remarks
<b>Inhalation</b>	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Negligible hazard at ambient/normal handling temperatures.
<b>Ingestion</b>	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
<b>Skin</b>	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin Corrosion/Irritation: No end point data for material.	Negligible irritation to skin at ambient temperatures. Based on assessment of the components.
<b>Eye</b>	
Serious Eye Damage/Irritation: No end point data for material.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.
<b>Sensitization</b>	
Respiratory Sensitization: No end point data	Not expected to be a respiratory sensitizer.

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for material.	
Skin Sensitization: No end point data for material.	Not expected to be a skin sensitizer. Based on assessment of the components.
Aspiration: Data available.	Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.
Germ Cell Mutagenicity: No end point data for material.	Not expected to be a germ cell mutagen. Based on assessment of the components.
Carcinogenicity: No end point data for material.	Not expected to cause cancer. Based on assessment of the components.
Reproductive Toxicity: No end point data for material.	Not expected to be a reproductive toxicant. Based on assessment of the components.
Lactation: No end point data for material.	Not expected to cause harm to breast-fed children.
Specific Target Organ Toxicity (STOT)	
Single Exposure: No end point data for material.	Not expected to cause organ damage from a single exposure.
Repeated Exposure: No end point data for material.	Not expected to cause organ damage from prolonged or repeated exposure. Based on assessment of the components.

## OTHER INFORMATION

### For the product itself:

Component concentrations in this formulation would not be expected to cause skin sensitization, based on tests of the components or similar formulations.

### Contains:

Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitizing in test animals.

Sulfonates: This product contains sulfonates which have been reported to cause skin sensitization.

The following ingredients are cited on the lists below: None.

### --REGULATORY LISTS SEARCHED--

1 = NTP CARC

3 = IARC 1

5 = IARC 2B

2 = NTP SUS

4 = IARC 2A

6 = OSHA CARC

## SECTION 12

## ECOLOGICAL INFORMATION

The information given is based on data available for the material, the components of the material, and similar materials.

### ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.

### MOBILITY

Base oil component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.



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## PERSISTENCE AND DEGRADABILITY

### Biodegradation:

Base oil component -- Expected to be inherently biodegradable

## BIOACCUMULATION POTENTIAL

Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

## SECTION 13

## DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

### DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products. Protect the environment. Dispose of used oil at designated sites. Minimize skin contact. Do not mix used oils with solvents, brake fluids or coolants.

### REGULATORY DISPOSAL INFORMATION

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrosivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

**Empty Container Warning** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

## SECTION 14

## TRANSPORT INFORMATION

**LAND (DOT):** Not Regulated for Land Transport

**LAND (TDG):** Not Regulated for Land Transport

**SEA (IMDG):** Not Regulated for Sea Transport according to IMDG-Code

**Marine Pollutant:** No

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**AIR (IATA):** Not Regulated for Air Transport

<b>SECTION 15</b>	<b>REGULATORY INFORMATION</b>
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**OSHA HAZARD COMMUNICATION STANDARD:** This material is not considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200.

**Listed or exempt from listing/notification on the following chemical inventories:** AICS, DSL, ENCS, KECI, PICCS, TSCA

**Special Cases:**

Inventory	Status
IECSC	Restrictions Apply

**SARA 302:** No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302

**SARA (311/312) REPORTABLE HAZARD CATEGORIES:** None.

**SARA (313) TOXIC RELEASE INVENTORY:** This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

**The following ingredients are cited on the lists below:**

Chemical Name	CAS Number	List Citations
ZINC DITHIOPHOSPHATE	68649-42-3	15, 19

--REGULATORY LISTS SEARCHED--

1 = ACGIH ALL	6 = TSCA 5a2	11 = CA P65 REPRO	16 = MN RTK
2 = ACGIH A1	7 = TSCA 5e	12 = CA RTK	17 = NJ RTK
3 = ACGIH A2	8 = TSCA 6	13 = IL RTK	18 = PA RTK
4 = OSHA Z	9 = TSCA 12b	14 = LA RTK	19 = RI RTK
5 = TSCA 4	10 = CA P65 CARC	15 = MI 293	

Code key: CARC=Carcinogen; REPRO=Reproductive

<b>SECTION 16</b>	<b>OTHER INFORMATION</b>
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N/D = Not determined, N/A = Not applicable

**KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):**

H317: May cause allergic skin reaction; Skin Sensitization, Cat 1

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H413: May cause long lasting harmful effects to aquatic life; Chronic Env Tox, Cat 4

**THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:**

Section 01: Company Contact Methods information was modified.  
Section 01: Company Mailing Address information was modified.  
Section 01: Product Code information was modified.  
Section 05: Hazardous Combustion Products information was modified.  
Section 07: Handling and Storage - Handling information was modified.  
Section 07: Handling and Storage - Storage Phrases information was modified.  
Section 11: Chronic Tox - Component information was modified.  
Section 14: Marine Pollutant information was modified.

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Internal Use Only

MHC: 0B, 0B, 0, 0, 0, 0

PPEC: A

DGN: 2007675XUS (1015410)

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# SAFETY DATA SHEET

CITGO Pacemaker® 100



## Section 1. Identification

**GHS product identifier** : CITGO Pacemaker® 100  
**Synonyms** : Lubricating oil;  
Hydraulic oil  
**Code** : 633006001  
**MSDS #** : 633006001

**Supplier's details** : CITGO Petroleum Corporation  
P.O. Box 4689  
Houston, TX 77210  
sdsvend@citgo.com

**Emergency telephone number** : Technical Contact: (800) 248-4684  
Medical Emergency: (832) 486-4700  
CHEMTREC Emergency: (800) 424-9300  
(United States Only)

## Section 2. Hazards identification

**OSHA/HCS status** : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.

**Classification of the substance or mixture** : Not classified.

**GHS label elements**

**Signal word** : Warning

**Hazard statements** : Injection under the skin can cause severe injury.  
Most damage occurs in the first few hours.  
Initial symptoms may be minimal.

**Precautionary statements**

**General** : Avoid contact with eyes, skin and clothing. May be harmful if swallowed. IF IN EYES: Rinse cautiously with water for several minutes. If swallowed, do not induce vomiting. After handling, always wash hands thoroughly with soap and water. If you feel unwell, seek medical attention and show the label when possible. Keep out of reach of children.

**Prevention** : Not applicable.

**Response** : Not applicable.

**Storage** : Store in a dry place and/or in closed container. Store in accordance with all local, regional, national and international regulations.

**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazards not otherwise classified** : Injection of petroleum hydrocarbons requires immediate medical attention

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

**Other means of identification** : Lubricating oil;  
Hydraulic oil

### CAS number/other identifiers

**CAS number** : Not applicable.



## Section 3. Composition/information on ingredients

Any concentration shown as a range is to protect confidentiality or is due to process variation.

**There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- |                     |  |
|---------------------|--|
| <b>Eye contact</b>  | : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.  |
| <b>Inhalation</b>   | : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.  |
| <b>Skin contact</b> | : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.   |
| <b>Ingestion</b>    | : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur. |

### Most important symptoms/effects, acute

#### Potential acute health effects

- |                     |  |
|---------------------|--|
| <b>Eye contact</b>  | : No known significant effects or critical hazards.  |
| <b>Inhalation</b>   | : No known significant effects or critical hazards.  |
| <b>Skin contact</b> | : Injection of pressurized hydrocarbons can cause severe permanent tissue damage. Initial symptoms may be minor. |
| <b>Ingestion</b>    | : No known significant effects or critical hazards.  |

#### Over-exposure signs/symptoms

- |                     |                     |
|---------------------|---------------------|
| <b>Eye contact</b>  | : No specific data. |
| <b>Inhalation</b>   | : No specific data. |
| <b>Skin contact</b> | : No specific data. |
| <b>Ingestion</b>    | : No specific data. |

### Indication of immediate medical attention and special treatment needed, if necessary

- |                                   |   |
|-----------------------------------|---|
| <b>Notes to physician</b>         | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| <b>Specific treatments</b>        | : Treat symptomatically and supportively.   |
| <b>Protection of first-aiders</b> | : No action shall be taken involving any personal risk or without suitable training.  |

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

- |   |   |
|---|---|
| <b>Specific hazards arising from the chemical</b> | : In a fire or if heated, a pressure increase will occur and the container may burst. |
|---|---|

### Extinguishing media

- |   |  |
|---|--|
| <b>Suitable extinguishing media</b>             | : Use an extinguishing agent suitable for the surrounding fire.                                    |
| <b>Unsuitable extinguishing media</b>           | : None known.  |
| <b>Hazardous thermal decomposition products</b> | : Decomposition products may include the following materials:<br>carbon dioxide<br>carbon monoxide |

## Section 5. Fire-fighting measures

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.
- Bulk Storage Conditions:** Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

None identified.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: Splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

- Physical state** : Liquid.
- Color** : Light amber
- Odor** : Mild petroleum odor
- pH** : Not available.
- Boiling point** : Not available.
- Flash point** : Closed cup: 193°C (379.4°F) [Pensky-Martens [ASTM D-93]]  
Open cup: 260°C (500°F) [Cleveland.]
- Evaporation rate** : <1 (n-butyl acetate. = 1)
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : <0.013 kPa (<0.1 mm Hg) [room temperature]
- Vapor density** : >1 [Air = 1]
- Relative density** : 0.88
- Density lbs/gal** : Estimated 7.29 lbs/gal
- Gravity, °API** : Estimated 30.8 @ 60 F
- Solubility** : Insoluble in the following materials: cold water.

## Section 9. Physical and chemical properties

<b>Viscosity</b>	: Kinematic (40°C (104°F)): 1 cm <sup>2</sup> /s (100 cSt)
<b>Viscosity SUS</b>	: Estimated 500 SUS @104 F

## Section 10. Stability and reactivity

<b>Reactivity</b>	: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Incompatible materials</b>	: No specific data.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

<b>Conclusion/Summary</b>	: <b>Distillates (petroleum), hydrotreated heavy paraffinic:</b> Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects.
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#### Irritation/Corrosion

<b>Skin</b>	: No additional information.
<b>Eyes</b>	: No additional information.
<b>Respiratory</b>	: No additional information.

#### Sensitization

<b>Skin</b>	: No additional information.
<b>Respiratory</b>	: No additional information.

#### Mutagenicity

<b>Conclusion/Summary</b>	: No additional information.
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#### Carcinogenicity

<b>Conclusion/Summary</b>	: No additional information.
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#### Reproductive toxicity

<b>Conclusion/Summary</b>	: No additional information.
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#### Teratogenicity

<b>Conclusion/Summary</b>	: No additional information.
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#### Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Not available.

#### Aspiration hazard

Not available.



## Section 11. Toxicological information

**Information on the likely routes of exposure** : Routes of entry anticipated: Dermal.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : Injection of pressurized hydrocarbons can cause severe permanent tissue damage. Initial symptoms may be minor.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.  
**Inhalation** : No specific data.  
**Skin contact** : No specific data.  
**Ingestion** : No specific data.

### Potential chronic health effects

**General** : No known significant effects or critical hazards.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Teratogenicity** : No known significant effects or critical hazards.  
**Developmental effects** : No known significant effects or critical hazards.  
**Fertility effects** : No known significant effects or critical hazards.

## Section 12. Ecological information

### Toxicity

**Conclusion/Summary** : Not available.

### Persistence and degradability

**Conclusion/Summary** : Not available.

### Bioaccumulative potential

Not available.

### Mobility in soil

**Soil/water partition coefficient ( $K_{oc}$ )** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. This material and its container must be disposed

## Section 13. Disposal considerations

of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not available.

## Section 15. Regulatory information

**U.S. Federal regulations** : **United States inventory (TSCA 8b):** All components are listed or exempted. This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

### SARA 302/304

#### Composition/information on ingredients

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : Not applicable.

#### Composition/information on ingredients

### State regulations

**Massachusetts** : None of the components are listed.

**New York** : None of the components are listed.

**New Jersey** : None of the components are listed.

**Pennsylvania** : None of the components are listed.

**California Prop. 65**

## Section 15. Regulatory information

**WARNING:** This product contains less than 0.1% of a chemical known to the State of California to cause cancer.

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
ethyl acrylate	<0.001	Yes.	No.	No.	No.

### International regulations

International lists	: Australia inventory (AICS): Not determined. China inventory (IECSC): Not determined. Japan inventory: Not determined. Korea inventory: All components are listed or exempted. Malaysia Inventory (EHS Register): Not determined. New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted. Philippines inventory (PICCS): All components are listed or exempted. Taiwan inventory (CSNN): Not determined.
Canada inventory	: All components are listed or exempted.
EU Inventory	: Not determined.
WHMIS (Canada)	: Not controlled under WHMIS (Canada).

## Section 16. Other information

### National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

### History

Date of issue/Date of revision	: 9/12/2014.
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

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## Section 16. Other information

### PRODUCTS FOR THEIR PARTICULAR PURPOSE OR APPLICATION.

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CITGO is a registered trademark of CITGO Petroleum Corporation

## Attachment -E Engine Emission Calculation

Source: 4S-LB Waukesha F-18GL (400 bhp @ 1800 RPM)  
 Emission Point: Eng Stack-1  
 Mfg Date: Apr-03 Serial No.: C14512/1  
 BSFC (BTU/bhp-hr) 7124  
 Annual Ops (hrs) 8760  
 Horsepower 400

Pollutant	Emission Factor (g/bhp-hr)	Emission Factor (lb/MMBTU)	Emissions (lbs/hr)	Emissions (TPY)	Comments
PM		9.91E-03	0.028	0.124	AP42
PM10		7.71E-05	0.0002	0.0010	AP42
VOCs	0.27	~	0.24	1.04	OEM Spec (as NMHC)
CO	1.3	~	1.15	5.02	OEM Spec
Nox	2	~	1.76	7.72	OEM Spec
SO2		5.88E-04	0.0017	0.007	AP42
PB	NA	NA	NA	NA	fuel negligible
HAPs		5.28E-02	0.150	0.66	AP42 (HCHO)
TAPs					
Other		5.28E-02	0.150	0.66	as HCHO
Notes: OEM spec sheet is included.					

Sample Calculations:  $\text{Nox lbs/hr} = (2.0 \text{ g/bhp-hr}) * (400 \text{ hp}) / 454 \text{ g/lb} = 1.76 \text{ lbs/hr}$   
 $\text{Nox tons/yr} = (1.76 \text{ lbs/hr}) * (8760 \text{ hrs/yr}) / (2000 \text{ lb/ton}) = \text{Nox TPY}$

AP-42 Sample Calculations:  $\text{HCHO lb/hr} = (5.28\text{E-}02 \text{ lb/MMBTU}) * (7124 \text{ BTU/bhp-hr}) * (400 \text{ hp}) / (1,000,000 \text{ BTU per MMBTU})$   
 Ch-3, Table 3.2-2